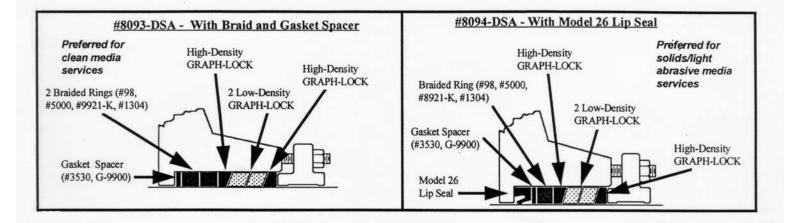
Garlock Sealing Technologies

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©Garlock Inc All Rights Reserved Printed In USA INST:7-B 3/97 GARLOCK STYLES #8093-DSA\* and #8094-DSA

\*Patent #4,328,974



## Garlock Styles #8093-DSA and #8094-DSA

## Installation Guidelines

- Restore pump to mechanical seal condition.
- Excess box depth to be filled with a suitable bushing material.
- Install GRAPH-LOCK® ring components by carefully opening rings in a helical fashion, fit around shaft, close ring, and tamp into box.
- Ensure each ring is firmly tamped into place before installing the next component.

## **Installation Instructions**

- 1. Lubricate each ring ID with a light film of an appropriate break-in lubricant.
- Install and seat each ring, rotating each ring joint 90° from the previously installed ring (refer to drawing for set configuration and orientation).
- 3. Position gland follower and finger-tighten gland follower nuts.
- 4. Compress the packing set a distance equal to 0, 1/4, or 1/2 of a cross-section (set compression is dependent upon pump condition and service application) - see below:
  - a. If the pump is in good operating condition, and in a clean media, position the gland follower and finger-tighten gland nuts.
  - b. If the stuffing box dimensions are up to 1/64" over the packing set dimensions, and/or the media is severely abrasive, compress the set a distance equal to 1/4 of a cross-section.
  - c. If the stuffing box dimensions are greater than 1/64" over the packing set dimensions, and/or the media is severely abrasive, compress the set a distance equal to 1/2 of a cross-section.
- 5. Start the pump.
- Adjustments, if necessary, should be proportional to the amount of leakage noted. Do NOT eliminate all leakage at this time. An occasional drip should remain while stuffing box temperatures stabilize.